



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 169068



Part No: D3407-041

Job Qty: ~~12 ea~~

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Large Fab-1		NYC 18/01/16
100	Large Fab	12 pcs	12/14/17	12/14/17	0.00	2.63	Large Fab 1		NYC 18/01/16
110	QC	12 pcs	12/14/17	12/14/17	0.00	0.00	QC9		EL
120	QC	12 pcs	12/14/17	12/14/17	0.00	0.00	QC5		EL
130	Powdercoat	12 pcs	12/15/17	12/15/17	0.00	0.45	Powdercoat2		BL 18/01/16 - 22
140	QC	12 pcs	12/15/17	12/15/17	0.00	0.00	QC3		38 11 JAN 22 2018
150	Packaging	12 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3-1	ST539	9-80 11 JAN 24 2016
160	QC21-SA	12 Ea	12/15/17	12/15/17	0.00	0.00	QC21		21 22

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: ~~1188467~~

130 - **Mask Threaded Section** START TIME: 11:45 OVEN TEMPERATURE: 400° FINISH TIME:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3407-1	12	16	0	0
	D3407-5	12	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ As-is ☐ Improved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐															
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Tow Ring PART NO: D3407-041 Original Serial #: S032484 Revision: Operation: Start up Operation 01/16/18 Change No: Job No: 169068		QTY Effective : _____		MRB (QSI042) Approval																														
		Disposition		Completed By																														
		FAULT CATEGORY <table style="width: 100%;"> <tr> <td>☐ Temperature/Cure</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ BOM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>		☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Countersink	☐ Off-set	☐ Drawing	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence	Lead hand / Supervisor Approval Verification
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